

#### WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



# INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 5:

C07F 9/54, A01N 57/34

(11) International Publication Number:

WO 91/13073

**A1** 

(43) International Publication Date:

5 September 1991 (05.09.91)

(21) International Application Number:

PCT/EP91/00293

(22) International Filing Date:

20 February 1991 (20.02.91)

(30) Priority data:

90103999.0

1 March 1990 (01.03.90)

DE

(71) Applicant (for all designated States except US): SHELL INTERNATIONALE RESEARCH MAATSCHAPPIJ

B.V. [NL/NL]; Carel van Bylandtlaan 30, NL-2596 HR The Hague (NL).

(72) Inventors; and (75) Inventors/Applicants (for US only): BECHER, Heinz-Manfred [DE/DE]; Pfarrer Heberer Str. 5, D-6530 Bingen (DE). ALBERT, Guido [DE/DE]; Volxheimer Str. 4, D-6551 Hackenheim (DE). CURTZE, Jürgen [DE/DE]; Rheingaublick 6, D-6225 Johannisberg (DE).

(74) Agent: AALBERS, Onno; P.O. Box 302, NL-2501 The Hague (NL).

(81) Designated States: AU, BR, HU, JP, US.

**Published** 

With international search report.

(54) Title: FUNGICIDAL COMPOSITIONS CONTAINING BENZYL-TRIS(ARYL)PHOSPHONIUM SALTS

$$\begin{array}{c|c}
\mathbb{R}^{3} & \mathbb{R}^{4} \\
\mathbb{C}\mathbb{H}_{2} & \mathbb{P} \\
\mathbb{R}^{5} & \mathbb{R}^{2}
\end{array}$$

$$\begin{array}{c|c}
\mathbb{R}^{1} \\
\mathbb{R}^{2}
\end{array}$$

$$\mathbb{R}^{1}$$

$$\mathbb{R}^{3} \quad \mathbb{R}^{4} \quad \mathbb{R}^{1}$$

$$\mathbb{R}^{3} \quad \mathbb{R}^{4} \quad \mathbb{R}^{1}$$

#### (57) Abstract

The invention provides fungicidal compositions containing benzyl-tris(aryl)phosphonium salts of general formula (I), in which R1 represents an optionally substituted alkyl or alkoxy group; R2 represents a hydrogen atom or an optionally substituted alkyl group; R3, R4 and R5 independently represent a hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group; and A-represents an anion processes for the preparation of such compounds. Certain of the compounds of formula (I) are novel and the invention therefore also provides processes for the preparation of such compounds and their use as fungicides.

#### FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AТ	Austria	ES	Spain	MG	Madagascar
ΑÜ	Australia	FI	Finland	ML	Mali
BB	Barbados	FR	France	MN	Mongolia
BE	Belgium	GA	Gabon	MR	Mauritania
BF	Burkina Faso	GB	United Kingdom	MW	Malawi
BG	Bulgaria	GN	Guinea	NL	Netherlands
BJ	Benin	GR	Greece	NO	Norway
BR	Brazil	HU	Hungary	PL	Poland
CA	Canada	IT	Italy	RO	Romania
CF	Central African Republic	JP	Japan	SD	Sudan
CG	Congo	KP	Democratic People's Republic	SE	Sweden
CH	Switzerland		of Korea	SN	Senegal
CI	Côte d'Ivoire	KR	Republic of Korea	su	Soviet Union
CM	Cameroon	Ll	Liechtenstein	TD	Chad
CS	Czechoslovakia	LK	Sri Lanka	TG	Togo
DE	Germany	LU	Luxembourg	US	United States of America
DK	Denmark	MC	Monaco .		

5

10

15

# FUNGICIDAL COMPOSITIONS CONTAINING BENZYL-TRIS (ARYL) PHOSPHONIUM SALTS

The present invention relates to fungicidal compositions containing benzyl-tris(aryl)phosphonium compounds, some which are novel, and their use as fungicides.

It is known that many quaternary phosphonium salts are useful as bactericides (Jap. 18876/65), herbicides (US 3,268,323; EP 73574) and nematicides (SA 67/3603). Also, US 4,251,522 and EP 28493 disclose certain phenoxybenzylphosphonium salts and tris(aryl)alkyl phosphonium salts respectively which have fungicidal activity. However, many of these compounds, particularly alkyl-triphenyl phosphonium salts, show moderate to strong phytotoxicity when applied to plants or their activity against various fungi is too weak at non-phytotoxic concentrations. In particular, such phytopathogenic fungi as <u>Botrytis cinerea</u> or <u>Plasmopara viticola</u> are not well controlled by these compounds.

In addition, J. Org. Chem., 31(1), (1966),

334-336 discloses 4-methoxybenzyl-tris(4-methoxyphenyl)phosphonium bromide, US 4,187,300 discloses
3,4-dichlorobenzyl-tris(3-methylphenyl)phosphonium
chloride, benzyl-tris(2-methylphenyl)phosphonium

chloride and 2,4-dichlorobenzyl-tris(4-methylphenyl)-phosphonium iodide and Z. anorg. allg. Chem., <u>551</u>, (1987), 179-190 discloses benzyl-tris(4-t-butyl-phenyl)phosphonium hydrogen diiodide. However, none of these documents gives any indication that the compounds disclosed therein possess any fungicidal activity.

5

10

15

20

25

It has now been found that substituted benzyl-tris(aryl)phosphonium salts surprisingly exhibit excellent fungicidal activity, particularly against <a href="Botrytis cinerea">Botrytis cinerea</a> and <a href="Plasmopara viticola">Plasmopara viticola</a>, at low dosages and without phytotoxicity.

According to the present invention there is therefore provided a fungicidal composition which comprises a carrier and, as active ingredient, a compound of the general formula

$$\mathbb{R}^{3} \xrightarrow{\mathbb{R}^{4}} \mathbb{CH}_{2} \xrightarrow{+} \mathbb{P} \left[ \begin{array}{c} \mathbb{R}^{1} \\ \mathbb{R}^{2} \end{array} \right]_{3} \mathbb{A}^{-}$$
 (I)

in which R<sup>1</sup> represents an optionally substituted alkyl or alkoxy group; R<sup>2</sup> represents a hydrogen atom or an optionally substituted alkyl group; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> independently represent a hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group; and A represents an anion.

When the compounds of this invention contain an alkyl substituent group, this may be linear or branched and may contain up to 12, preferably up to 6, and especially up to 4, carbon atoms.

When any of the foregoing substituents are designated as being optionally substituted, the substituent groups which are optionally present may be

PCT/EP91/00293 WO 91/13073

5

10

15

20

25

30

35

- 3 -

any one or more of those customarily employed in the development of pesticidal compounds and/or the modification of such compounds to influence their structure/activity, persistence, penetration or other property. Specific examples of such substituents include, for example, halogen atoms, nitro, cyano, hydroxyl, alkyl, haloalkyl, alkoxy, haloalkoxy, amino, alkylamino, dialkylamino, formyl, alkoxycarbonyl, carboxyl, alkanoyl, alkylthio, alkylsulphinyl, alkylsulphonyl, carbamoyl and alkylamido groups. any of the foregoing substituents represents or contains an alkyl substituent group, this may be linear or branched and may contain up to 12, preferably up to 6, and especially up to 4, carbon

It is preferred that R<sup>1</sup> represents a C<sub>1-6</sub> alkyl or C<sub>1-6</sub> alkoxy group. More preferably, R<sup>1</sup> represents a  $C_{1-4}$  alkyl or  $C_{1-4}$  alkoxy group. Preferably,  $R^2$  represents hydrogen atom or a  $C_{1-6}$ 

alkyl, especially a  $C_{1-4}$  alkyl, group. It is preferred that  $R^3$ ,  $R^4$  and  $R^5$  independently represent a hydrogen or halogen, that is, a fluorine, chlorine, bromine or iodine, atom or a  $C_{1-4}$  alkyl or C1-4 alkoxy group.

Preferably, A is an anion of an inorganic or organic acid. However, anions are preferred which are not phytotoxic. Examples of such anions are halides, especially chloride and iodide, thiocyanates, salicylates, saccharinates and sulphonic acid anions, especially optionally substituted alkyl or aralkyl sulphonates. Of these, chloride, iodide, thiocyanate and sulphonic acid anions are especially preferred.

The compounds according to general formula I are oils, gums, or, predominantly, crystalline solid materials at room temperature. They are superior by

- 4 -

their valuable fungicidal properties. For example, they can be used in agriculture or related fields for the control of phytopathogenic fungi such as <u>Botrytis</u> <u>cinerea</u> or <u>Plasmopara viticola</u> in vine. The compounds of general formula I according to the invention possess a high fungicidal activity within a wide concentration range and may be used especially in agriculture without any difficulties.

5

10

15

20

25

30

35

Good results in terms of the control of phytopathogenic fungi have been obtained with compounds of general formula I wherein R<sup>1</sup> represents a methyl, propyl, butyl, methoxy or butoxy group; R<sup>2</sup> represents a hydrogen atom or a methyl, particularly a 3-methyl, group; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> independently represent a hydrogen, fluorine or chlorine atom or a methyl or methoxy group; and A<sup>-</sup> represents a chloride, iodide, thiocyanate, toluenesulphonate or dodecylsulphonate anion.

Certain compounds of formula I are novel per se and the present invention therefore also provides compounds of the general formula I as defined above with the provisos that-

- (i) when R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> simultaneously represent a hydrogen atom, then R<sup>1</sup> does not represent a 2-methyl group when A represents a chloride anion, and, R<sup>1</sup> does not represent a 4-tert-butyl group when A represents a hydrogen diiodide anion;
- (ii) when R<sup>2</sup>, R<sup>4</sup> and R<sup>5</sup> simultaneously represent a hydrogen atom and A<sup>-</sup> represents a bromide anion, then R<sup>1</sup> and R<sup>3</sup> do not simultaneously represent a 4-methoxy group; and
- (iii) when R<sup>2</sup> and R<sup>5</sup> both represent a hydrogen atom and R<sup>4</sup> represents a 4-chloro group, then R<sup>1</sup> does not represent a 3-methyl group when R<sup>3</sup> represents a

- 5 -

3-chloro group and A represents a chloride anion, and, R<sup>1</sup> does not represent a 4-methyl group when R<sup>3</sup> represents a 2-chloro group and A represents an iodide anion.

The present invention also provides a process for the preparation of a compound of formula I as defined in the preceding paragraph which comprises reacting a compound of the general formula

$$\mathbb{R}^3$$
  $\mathbb{C}^4$   $\mathbb{C}^4$   $\mathbb{C}^5$ 

5

10

15

20

in which  $R^3$ ,  $R^4$  and  $R^5$  are as hereinbefore defined and X represents a chlorine or bromine atom, with a compound of the general formula

$$P \begin{bmatrix} R^1 \\ R^2 \end{bmatrix}_3$$
 (III)

in which  $R^1$  and  $R^2$  are as hereinbefore defined to produce a compound of formula I in which  $A^-$  is  $X^-$ , optionally followed by exchange of  $X^-$  for another anion  $A^-$ .

The reaction of the benzyl halide II with the phosphine III can be carried out in a way known in principle, whereby, if practicable, inert solvents which do not interfere with the reaction or solvents which promote the reaction are used, e.g. acetonitrile, acetone, toluene, dioxane, tetrahydrofuran. Also mixtures of such solvents, e.g. toluene and acetonitrile, are advantageous. Depending

- 6 -

on the reactivity of the components, the reaction may be carried out with cooling, at room temperature or at elevated temperature up to the boiling point of the reaction mixture. Generally, temperatures above 50°C are preferred. The starting materials of formulae II and III are known compounds or may be prepared by processes analogous to known processes.

5

10

15

20

25

30

The solubility of a compound according to general formula I depends on the substituents  $R^1$  to  $R^5$  and the anion A. For example, compounds with  $R^1$ =CH $_3$  or C $_2$ H $_5$  and A=Cl or Br are only slightly soluble in toluene, whereas the chlorides, iodides and thiocyanates with  $R^1$   $\geq$  propyl show moderate to good solubility in this solvent.

The compounds according to the invention are excellent fungicides, especially for the control of phytopathogenic fungi in agriculture or related fields. They are particularly useful for the control of Botrytis cinerea or Plasmopara viticola. Due to the excellent plant tolerance, the compounds can be used in all cultivation of plants where infection by the controllable fungi is not desired, e.g. vine, strawberries, beans, ornamental plants.

The invention also provides a method of making a fungicidal composition which comprises bringing a compound of formula I as defined above into association with at least one carrier. Such a composition may contain a single compound or a mixture of several compounds of the present invention. Preferably, at least one carrier in a composition according to the invention is a surface-active agent. For example, the composition may contain at least two carriers, at least one of which is a surface-active agent.

5

10

15

20

25

30

35

- 7 -

The compounds according to general formula I may be used as such, however, they are preferably used as compositions comprising, besides the compounds according to the invention, adjuvants and auxiliaries which are known for formulation purposes and are manufactured into e.g. emulsion concentrates, solutions which may be sprayed directly or diluted, diluted emulsions, wettable powders, soluble powders, dusts, granulates or microencapsulates by well-established procedures. Because of the ionic nature of the compounds according to general formula I special attention has to be paid to the compatibility of the formulation adjuvants and auxilliaries with the active ingredients. In general, non-ionic substances are preferred. The form of application such as spraying, atomizing, dispersing, pouring may be chosen like the compositions according to the desired objectives and the given circumstances.

The formulations, i.e. the compositions which comprise at least one compound according to general formula I and optionally solid and/or liquid auxiliaries and adjuvants, may be prepared by well-established procedures, e.g. intensive mixing and/or grinding of the active ingredients with other substances, such as fillers, solvents, solid carriers, and optionally surface-active compounds (tensides).

Solvents may be aromatic hydrocarbons, preferably the fractions  $C_8$  to  $C_{12}$ , e.g. xylenes or xylene mixtures, substituted naphthalenes, phthalic acid esters, such as dibutyl or dioctyl phthalate, aliphatic hydrocarbons, e.g. cyclohexane or paraffins, alcohols and glycols as well as their ethers and esters, e.g. ethanol, ethyleneglycol mono- and dimethyl ether, ketones such as cyclohexanone, strongly polar solvents such as N-methyl

- 8 -

2-pyrrolidone, dimethyl sulphoxide, alkyl formamides, epoxidised vegetable oils, e.g. epoxidised coconut or soybean oil, water.

5

10

15

20

25

30

35

Solid carriers, which may be used for dusts or dispersible powders, may be mineral fillers, such as calcite, talc, kaolin, montmorillonite, attapulgite. The physical properties may be improved by addition of highly dispersed silica gel or highly dispersed polymers. Carriers for granulates may be porous material, e.g. pumice, broken brick, sepiolite, bentonite, non-sorptive carriers may be calcite or sand. Additionally, a multitude of pre-granulated inorganic or organic materials may be used, such as dolomite or crushed plant residues.

Suitable surface-active substances may be non-ionic, anionic or cationic tensides with good dispersing, emulgating and wetting properties depending on the nature of the compounds according to general formula I to be formulated. Due to the ionic nature of the active ingredients, non-ionic tensides are preferred over anionic or cationic synthetic tensides. Tensides may also mean mixtures of tensides.

Non-ionic tensides are preferably polyglycolether derivatives of aliphatic or cycloaliphatic alcohols, saturated or non-saturated fatty acids and alkylphenols, which have 3 to 10 glycol ether groups and 8 to 20 carbon atoms in the (aliphatic) hydrocarbon residue and 6 to 18 carbon atoms in the alkyl residue of the alkyl phenols.

Other suitable non-ionic tensides are the water-soluble, 20 to 250 ethylene glycol ether groups containing polyadducts of ethylene oxide and polypropylene glycol, ethylene diamino polypropylene glycol and alkyl polypropylene glycol with 1 to 10

- 9 -

carbon atoms in the alkyl moiety, the substances normally contain 1 to 5 ethylene glycol units per propylene glycol unit.

Examples of non-ionic tensides are nonylphenol polyethoxy ethanols, castor oil polyglycol ether, polyadducts of ethylene oxide and polypropylene, tributyl phenoxy polyethoxy ethanol, polyethylene glycol, octyl phenoxy polyethoxy ethanol.

5

10

15

20

25

30

35

Furthermore, fatty acid esters of polyoxy ethylene sorbitan, such as polyoxy ethylene sorbitan trioleate may be used.

As anionic surface-active substances synthetic tensides are preferably used, especially fatty sulphonates, fatty sulphates, sulphonated benzimidazole derivatives or alkyl aryl sulphonates.

The fatty sulphates or fatty sulphonates are normally used as alkali, earth alkali or optionallysubstituted ammonium salts and have an alkyl moiety of 8 to 22 carbon atoms, whereby alkyl also means the alkyl moiety of acyl residues, such as the sodium or calcium salt of lignin sulphonic acid, of sulphuric acid dodecylate or of a mixture of fatty alcohols prepared from natural fatty acids. This also includes the salts of sulphuric acid esters, sulphonic acids and adducts of fatty alcohols and ethylene oxide. sulphonated benzimidazole derivatives preferably contain 2 sulphonic acid residues and a fatty acid residue with 8 to 22 carbon atoms. Alkyl aryl sulphonates are, for example, the sodium, calcium or triethyl ammonium salts of dodecyl benzene sulphonic acid, dibutyl naphthalene sulphonic acid or of a condensate of naphthalene sulphonic acid and formaldehyde.

Cationic tensides preferably are quarternary ammonium salts, which have at least one alkyl residue

- 10 -

with 8 to 22 carbon atoms and, furthermore, low, optionally-halogenated alkyl, benzyl or hydroxyalkyl residues. The salts are preferably halides, methyl sulphates or alkyl sulphates, e.g. stearyl trimethyl ammonium chloride or benzyl bis(2-chloroethyl) ethyl ammonium bromide.

The tensides generally used for compositions are disclosed in such publications as:

"McCutheon's Detergents and Emulsifiers Annual", MC Publishing Corp., Ridgewood, NJ, USA 1981; H. Stache, "Tensid-Taschenbuch", 2nd ed., C. Hanser, Munich, Vienna, 1981;

M. and J. Ash, "Encyclopedia of Surfactants", vol. I-III, Chemical Publishing Co., New York, NY, USA 1980-1981.

The pesticidal compositions usually comprise 0.1% to 95%, preferably 0.1% to 80% of at least one compound according to general formula I, 1% to 99.9% of a solid or liquid adjuvant and 0% to 25%, preferably 0.1% to 25%, of a tenside.

The compositions usually comprise:

#### Emulsion Concentrates:

substance:

5

10

15

20

25

Active 1% to 20%, preferably 5% to 10% ingredient:
Surface-active 1% to 30%, preferably 1% to 20%

Liquid carrier: 50% to 94%, preferably 70% to 85%

#### Suspension-Concentrates:

Active 5% to 75%, preferably 10% to 50% ingredient:

Water: 94% to 24%, preferably 88% to 30% Surface-active 1% to 40%, preferably 2% to 30% substance:

- 11 -

Wettable Powder:

Active 0.5% to 90%, preferably 1% to 80%

ingredient:

Surface-active 0.5% to 20%, preferably 1% to 15%

5 substance:

Solid carrier: 5% to 95%, preferably 15% to 90%

Dusts:

15

20

25

Active 0.1% to 10%, preferably 0.1% to 1%

ingredient:

10 Solid carrier: 99.9% to 90%, preferably 99.9% to 99%

As commodity the compositions may preferably be in a concentrated form whereas the end-user generally employs diluted compositions. The compositions may be diluted to a concentration of 0.001% of active ingredient (a.i.). The doses usually are in the range from 0.01 to 10kg a.i./ha.

The compositions may also comprise other auxiliaries such as stabilizers, defoamers, viscosity controlling agents, thickeners, adhesives, fertilisers or other active ingredients to obtain special effects.

The invention still further provides the use as a fungicide of a compound of the general formula I as defined above or a composition as defined above and a method of combating fungi at a locus which comprises treating the locus, which may be for example plants subject to or subjected to fungal attack, seeds of such plants or the medium in which such plants are growing or are to be grown, with such a compound or composition.

The following examples further illustrate the invention.

- 12 -

#### EXAMPLES

#### Example 1:

Preparation of 2,4-dichlorobenzyl-tris-p-tolyl-phosphonium chloride:

 $(R^{1}=4-CH_{3}; R^{2}=H; R^{3}=2-C1; R^{4}=4-C1; R^{5}=H; A^{-}=C1^{-})$ 

5 Method A

10

A solution of 2,4-dichlorobenzyl chloride (2.93g, 0.015mol) and tri-p-tolyl phosphine (4.55g, 0.015mol) in toluene (50ml) was refluxed for 15 hours. After the reaction mixture was chilled to 20°C, the crystallised 2,4-dichlorobenzyl tris-p-tolyl-phosphonium chloride was collected by

tris-p-tolyl-phosphonium chloride was collected by vacuum filtration, washed with acetonitirile and dried.

Yield: 5.5g (73% of theoretical)

15 Mp.: 253-255°C

C<sub>28</sub>H<sub>26</sub>Cl<sub>3</sub>P(499.86)

Calcd: C 67.28 H 5.24 Cl 21.28 Cl 7.10 P 6.20% Found: C 67.11 H 5.30 Cl 21.00 Cl 7.20 P 6.36%

#### Method B:

A solution of 2,4-dichlorobenzyl chloride (2.93g, 0.015mol) and tri-p-tolyl phosphine (4.55g, 0.015mol) in acetonitrile (100ml) was refluxed for 5 hours. Then the solvent was removed by distillation, first under normal, later under reduced pressure. The residue crystallised upon trituration with diisopropyl ether. The product was collected by vacuum filtration, washed with diisopropylether and dried.

Yield: 7.2g (96% of th.)

Mp: 253-255°C.

The compounds of Table 1 were synthesised analogously to method A or B. In all cases,  $R^2=R^5=H$ .

Table 1

$$R^3$$
 $CH_2 \xrightarrow{+} P$ 
 $R^1$ 
 $R^1$ 
 $R^2$ 
 $R^3$ 
 $R^4$ 
 $R^$ 

No.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	mp.
1	3-CH <sub>3</sub>	2-Cl	4-Cl	223-225
2	4-CH <sub>3</sub>	2-C1	6-C1	297-300
3	3-CH <sub>3</sub>	3-C1	4-Cl	220-222
4	4-CH <sub>3</sub>	3-C1	4-C1	265-266
5	4-CH <sub>3</sub>	2-CH3	н	280-282
6	4-CH <sub>3</sub>	3-CH <sub>3</sub>	н	249-251
7	4-CH <sub>3</sub>	4-CH <sub>3</sub>	н	263 <b>-</b> 265
8	4-CH <sub>3</sub>	4-CH <sub>3</sub>	3 <b>-</b> Cl	163-165
9	4-CH <sub>3</sub> O	2-C1	4-Cl	88-90
10	4-CH <sub>3</sub> O	2-C1	6-Cl	253-255
11	4-CH <sub>3</sub> O	2-F	4-Cl	88-90
12	4-CH <sub>3</sub>	4-CH <sub>3</sub> O	Н	213-215

#### EXAMPLE 2:

10

Preparation of

2,4-dichlorobenzyl-tris(p-tertiary-butylphenyl)-

phosphonium chloride:
 (R<sup>1</sup>=4-C(CH<sub>3</sub>)<sub>3</sub>; R<sup>2</sup>=H; R<sup>3</sup>=2-Cl; R<sup>4</sup>=4-Cl; R<sup>5</sup>=H; A =Cl )

A solution of 2,4-dichlorobenzyl chloride (4.5g, 0.023mol) and tris(p-tertiary-butylphenyl)-phosphine (9.8g, 0.023mol) in a mixture of acetonitrile (50ml) and toluene (50ml) was refluxed for 5 hours. After evaporation of the solvent in vacuo, the oily residue was triturated with diisopropylether for 10 min

- 14 -

whereby a crystal-pulp formed. After 1 hour, the crystalline 2,4-dichlorobenzyl-tris(p-tertiary-butyl-phenyl)-phosphonium chloride was collected by vacuum filtration, washed with disopropyl ether and dried.

5 Yield: 14.3g (95% of th.)

Mp.: 258-260°C

 $C_{37}H_{44}Cl_3P(626.10)$ 

Calcd: C 70.98 H 7.08 Cl 16.99 Cl 5.66 P 4.95% Found: C 71.08 H 7.19 Cl 16.80 Cl 5.62 P 4.80%

In analogy to this example, the compounds of table 2 were prepared. In all cases,  $R^2=R^5=H$ .

Table 2

$$R^3$$
 $CH_2$ 
 $+$ 
 $P$ 
 $R^4$ 
 $CH_2$ 
 $+$ 
 $P$ 
 $R^1$ 
 $R^1$ 
 $R^2$ 
 $R^3$ 
 $R^4$ 
 $R^4$ 

No.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	mp.
1	4-t-butyl	2-Cl	5 <b>-</b> Cl	>200
2	4-t-butyl	2-Cl	6 <b>-</b> Cl	263-265
3	4-t-butyl	3-Cl	4-Cl	273-275
4	4-t-butyl	2 <b>-</b> F	4-Cl	195-197
5	4-t-butyl	4-CH <sub>3</sub>	Н	263-265
6	4-t-butyl	4-CH <sub>3</sub>	3-Cl	268-270
7	4-t-butyl	н	н	232-234
8	4-t-butyl	4-Cl	н	255-257
9	4-t-butyl	2-C1	н	148-150
10	4-i-propyl	2-C1	4-C1	oil
11	4-i-propyl	2-Cl	6-C1	70-75
12	4-i-propyl	3 <b>-</b> Cl	4-Cl	oil
13	4-n-butoxy	2 <b>-</b> C1	4-Cl	. gum

- 16 -

#### EXAMPLE 3:

5

10

20

Preparation of 2,4-dichlorobenzyl-tris-p-tolyl-phosphonium iodide:

 $(R^{1}=4-CH_{3}; R^{2}=H; R^{3}=2-C1; R^{4}=4-C1; R^{5}=H; A^{-}=I^{-})$ 

Potassium iodide (0.83g, 5mmol), dissolved in methanol (10ml), was added to a solution of the 2,4-dichlorobenzyl-tris-p-tolyl-phosphonium chloride (2.5g, 5mmol) obtained in Example 1 in methanol (50ml) and the mixture kept at 40-50°C for 1 hour whereby potassium chloride precipitated. After evaporation of the solvent in vacuo, the residue was triturated with acetone (30ml). The insoluble material was filtered off and the filtrate evaporated to dryness. The glassy residue slowly crystallised.

15 Yield: 2.9g (98% of th.)

Mp.: 212-215°C.

C<sub>28</sub>H<sub>26</sub>Cl<sub>2</sub>IP (591.31) Calcd: I 21.46%

Found: I 21.30%

The compounds of tables 3a, b, c and d were prepared in analogy to Example 3, however, in some cases ethyl acetate or p-dioxane had to be added in order to obtain a clear solution in the beginning. In all cases  $R^2-R^5=H$ .

Table 3a

$$\mathbb{R}^{3}$$
 $\mathbb{C}H_{2} \xrightarrow{+} \mathbb{P} \left[ \begin{array}{c} \mathbb{R}^{1} \\ \mathbb{R}^{3} \end{array} \right]_{3}$ 
 $\mathbb{I}^{-}$ 

No.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	mp.
1	4-CH <sub>3</sub>	2-C1	6-Cl	240-242
2	4-CH <sub>3</sub>	3 <b>-</b> Cl	4-Cl	247-249
3	4-CH <sub>3</sub> O	2 <b>-</b> Cl	4-Cl	65-67
4	4-CH <sub>3</sub>	3-CH <sub>3</sub>	н	225-227
5	4-CH <sub>3</sub>	2-CH <sub>3</sub>	н	224-226
6	4-CH <sub>3</sub>	4-CH <sub>3</sub>	н	225-227
7	4-CH <sub>3</sub>	4-CH <sub>3</sub>	3-C1	244-246
8	4-i-propyl	2-C1	4-Cl	oil
9	4-i-propyl	2-C1	6 <b>-</b> Cl	oil
10	4-i-propyl	3-C1	4-C1	oil
11	4-t-butyl	н	H	240-242
12	4-t-butyl	4-Cl	н	299-302
13	4-t-butyl	2-Cl	H	230-233
14	4-t-butyl	2-C1	4-Cl	236-238
15	4-t-butyl	2-Cl	6-Cl	238-240
16	4-t-butyl	3-Cl	4-Cl	260-262
17	4-n-butoxy	2-Cl	4-Cl	115-117
18	4-t-butyl	4-CH <sub>3</sub>	н	273-275
19	4-t-butyl	4-CH <sub>3</sub>	3-Cl	253-255
20	4-CH <sub>3</sub>	4-CH <sub>3</sub> O	н	204-206

- 18 -

Table 3b

$$R^3$$
 $CH_2 + P$ 
 $R^4$ 
 $CH_2 + P$ 
 $R^1$ 
 $R^1$ 
 $R^2$ 
 $R^3$ 
 $R^4$ 
 $R^4$ 

No.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	mp. (°C)
1	4-CH <sub>3</sub>	2-C1	4-C1	gum
2	4-CH <sub>3</sub>	2-C1	6 <b>-</b> Cl	228-230
3	4-CH <sub>3</sub>	3-C1	4-C1	161-163
4	4-CH <sub>3</sub> O	2-C1	4-Cl	gum
5	4-CH <sub>3</sub>	3-CH <sub>3</sub>	н	152-154
6	4-CH <sub>3</sub>	2-CH <sub>3</sub>	н	135-137
7	4-CH <sub>3</sub>	4-CH <sub>3</sub>	н	195-197
8	4-CH <sub>3</sub>	4-CH <sub>3</sub>	3-C1	163-165
9	4-i-propyl	2-C1	4-C1	oil
10	4-i-propyl	2-Cl	6-Cl	oil
11	4-i-propyl	3-C1	4-Cl	oil
12	4-t-butyl	н	н	214-216
13	4-t-butyl	4-Cl	н	226-228
14	4-t-butyl	2-C1	н	128-130
15	4-t-butyl	2-C1	4-Cl	222-223
16	4-t-butyl	2-C1	6 <b>-</b> Cl	231-232
17	4-t-butyl	3-C1	4-Cl	248 <b>-</b> 250
18	4-n-butoxy	2-C1	4-Cl	gum
19	4-t-butyl	4-CH <sub>3</sub>	H	219-221
20	4-t-butyl	4-CH <sub>3</sub>	3-Cl	192-193
21	4-CH <sub>3</sub>	4-CH <sub>3</sub> O	н	160-162

Č

\*

Ŷ

Table 3c

$$\begin{array}{c} \mathbb{R}^3 \\ \mathbb{C}\mathbb{H}_2 \xrightarrow{+} \mathbb{P} \left[ \begin{array}{c} \mathbb{R}^1 \\ \mathbb{R}^5 \end{array} \right] \quad \overline{0} - \mathbb{SO}_2 \xrightarrow{\mathbb{R}^6} \\ \mathbb{R}^6 \end{array}$$

No.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	R <sup>6</sup> *	mp. (°C)
1	4-CH <sub>3</sub>	2-C1	4-Cl	-CH <sub>3</sub>	gum
2	4-CH <sub>3</sub>	2-C1	4-C1	-c <sub>12</sub> H <sub>25</sub>	115-118
3	4-CH <sub>3</sub>	2-C1	6-Cl	-c <sub>12</sub> H <sub>25</sub>	wax
4	4-CH <sub>3</sub>	3-C1	4-Cl	-CH <sub>3</sub>	gum
5	4-CH <sub>3</sub>	3-Cl	4-Cl	-c <sub>12</sub> H <sub>25</sub>	75-77
6	4-t-butyl	2-C1	4-Cl	-C <sub>12</sub> H <sub>25</sub>	70-73
7	4-t-butyl	2-C1	6-Cl	-CH <sub>3</sub>	204-206
8	4-t-butyl	2-C1	6-Cl	-c <sub>12</sub> H <sub>25</sub>	83-85
9	4-t-butyl	3-C1	4-Cl	-CH <sub>3</sub>	231-233
10	4-t-butyl	3-C1	4-Cl	-c <sub>12</sub> H <sub>25</sub>	gum
11	4-CH <sub>3</sub> O	2-C1	4-Cl	-CH <sub>3</sub>	65 <b>-</b> 67
12	4-CH <sub>3</sub> O	2-C1	4-Cl	-c <sub>12</sub> H <sub>25</sub>	oil
13	4-n-butoxy	2 <b>-</b> Cl	4-Cl	-CH <sub>3</sub>	gum

\* Dodecylsulphonates also comprise other alkylsulphonates (C<sub>10</sub>-C<sub>14</sub>)

Table 3d

$$R^3$$
 $CH_2$ 
 $+$ 
 $CH_3$ 
 $R^1$ 
 $A$ 

No.	R <sup>1</sup>	R <sup>3</sup>	R <sup>4</sup>	A <sup>-</sup>	mp. (°C)
1	CH <sub>3</sub>	2-C1	4-Cl	Cl	gum
2	СН <sub>З</sub>	2-C1	н	Cl	oil
3	осн <sub>3</sub>	2-C1	4-C1	Cl	226-228
4	осн <sub>3</sub>	2-C1	4-Cl	SCN	216-217
5	CH <sub>3</sub>	2-C1	6 <b>-</b> Cl	Cl	223-225
6	СН <sub>З</sub>	2-CH <sub>3</sub>	Н	Cl	224-226
7	CH <sub>3</sub>	4-CH <sub>3</sub>	Н	Cl	248-250
8	CH <sub>3</sub>	2-C1	6-Cl	SCN	144-146
9	CH <sub>3</sub>	2-C1	6 <b>-</b> Cl	I	208-210

# EXAMPLE 4

# Emulsion concentrates:

The phosphonium salts according to formula I were formulated into emulsion concentrates by dissolving them in an appropriate solvent containing ethoxylated

- 21 -

castor oil as surfactant. Subsequently, insoluble inorganic contaminations of the active ingredient were removed by filtration.

# Type A (a.i. insoluble in toluene):

active ingredient: 200g/l ethoxylated castor oil: 100g/l tetrahydrofurfuryl alcohol: 793g/l

density: 1.09kg/l

# Type B (a.i. soluble in toluene):

active ingredient: 10% (w/w) ethoxylated castor oil: 10% (w/w) aromatic hydrocarbons: 80% (w/w)

#### EXAMPLE 5

15

20

25

A) Fungicidal activity against Botrytis cinerea on Vicia faba L.

Plants of <u>Vicia faba</u> L. var. Ackerperle were grown to the 2-2.5-leaf stage. Then they were treated with a solution of the test compound (100, 50, 25, 12.5 and 6.25 ppm) in water/acetone/Triton X. After 3-4 days, the plants were infected with a spore suspension of <u>Botrytis cinerea</u> (containing 2% of Biomalz) and then kept in a climatic chamber in the dark at a relative humidity of 100% for about 4 days. For the assessment the following scheme was used (Table 4):

- 0 = no infection
- 1 = 1-10% infection
- 2 = 11-40% infection
- 30 3 = 41-100% infection

- 22 -

Table 4

5

10

15

Table 4		1 . 1. 2		
	Cond	centration	on a.i. []	bbm l
Compound	50	25	12.5	6.25
1-1-1-1 7	1	1	1	1
table 1, no. 7		_	_	
Example 2	2	2	3	3
table 2, no. 2	1	2	3	3
table 3a, no. 4	1	1	1	2
table 3a, no. 5	1	1	1	1
table 3a, no. 6	1	1	1	2
table 3a, no. 15	1	1	2	2
table 3b, no. 15	1	1	1	2
table 3b, no. 16	1	1	2	3
table 3d, no. 5	2	2	2	2
table 3d, no. 6	2	2	2	2
table 3d, no. 7	2	2	3	3
table 3d, no. 8	1	1	1	2
table 3d, no. 9	1	1	1	2
	1			1

# B) Fungicidal activity against Venturia inaequalis on Malus sp.

Apple cuttings of the variety Morgenduft, which are about 6 weeks old, were treated with a solution of the test compound (400ppm) in water/acetone/Triton X. After 24 hours the plants were infected with a conidia suspension of Venturia inaequalis (c. 50,000 conidia/ml), incubated in a dark climatic chamber at a relatively humidity of 100% for 48 hours and, then, kept at a relative humidity of 95-99%, and temperatures of 18-20°C during the day and 13°C during the night for about 14 days. For assessment the same scheme as for A) was used (Table 5).

Table 5

	Concentration
Compound	[400 ppm]
table 1, no. 7	2.8
cable 1, no. /	
Example 2	3.0
table 2, no. 2	2.8
table 3a, no. 4	2.8
table 3a, no. 5	2.8
table 3a, no. 6	2.0
table 3b, no. 4	1.3
table 3b, no. 15	1.3
table 3b, no. 16	2.3

5

10

15

#### CLAIMS

 A fungicidal composition which comprises a carrier and, as active ingredient, a compound of the general formula

$$\begin{array}{c|c}
R^3 & R^4 \\
 & CH_2 & P \\
 & R^2
\end{array}$$

$$\begin{array}{c|c}
R^1 \\
 & 3
\end{array}$$
(I)

in which R<sup>1</sup> represents an optionally substituted alkyl or alkoxy group; R<sup>2</sup> represents a hydrogen atom or an optionally substituted alkyl group; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> independently represent a hydrogen or halogen atom or an optionally substituted alkyl or alkoxy group; and A<sup>-</sup> represents an anion.

- 2. A composition according to claim 1 in which  $R^1$  represents a  $C_{1-6}$  alkyl or  $C_{1-6}$  alkoxy group.
- 3. A composition according to claim 1 or claim 2 in which R<sup>2</sup> represents a hydrogen atom or a C<sub>1-6</sub> alkyl group.
- 4. A composition according to any one of claims 1, 2 and 3 in which  $\mathbb{R}^3$ ,  $\mathbb{R}^4$  and  $\mathbb{R}^5$  independently

PCT/EP91/00293

5

10

20

25

30

- represent a hydrogen or halogen atom or a  $C_{1-4}$  alkyl or  $C_{1-4}$  alkoxy group.
- 5. A composition according to any preceding claim in which A represents a chloride, iodide, thiocyanate or sulphonic acid anion.
- 6. A composition according to any preceding claim in which R<sup>1</sup> represents a methyl, propyl, butyl, methoxy or butoxy group; R<sup>2</sup> represents a hydrogen atom or a methyl group; R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> independently represent a hydrogen, fluorine or chlorine atom or a methyl or methoxy group and A represents a chloride, iodide, thiocyanate toluenesulphonate or dodecylphenylsulphonate anion.
- 7. A compounds of the general formula I as defined in claim 1 with the provisos that:-
  - (i) when R<sup>2</sup>, R<sup>3</sup>, R<sup>4</sup> and R<sup>5</sup> simultaneously represent a hydrogen atom, then R<sup>1</sup> does not represent a 2-methyl group when A represents a chloride anion, and, R<sup>1</sup> does not represent a 4-tert-butyl group when A represents a hydrogen diiodide anion;
  - (ii) when  $R^2$ ,  $R^4$  and  $R^5$  simultaneously represent a hydrogen atom and  $A^-$  represents a bromide anion, then  $R^1$  and  $R^3$  do not simultaneously represent a 4-methoxy group; and
  - (iii) when R<sup>2</sup> and R<sup>5</sup> both represent a hydrogen atom and R<sup>4</sup> represents a 4-chloro group, then R<sup>1</sup> does not represent a 3-methyl group when R<sup>3</sup> represents a 3-chloro group and A<sup>-</sup> represents a chloride anion, and, R<sup>1</sup> does not represent a 4-methyl group when R<sup>3</sup> represents a 2-chloro group and A<sup>-</sup> represents an iodide anion.

8. A process for the preparation of a compound of formula I as defined in claim 7 which comprises reacting a compound of the general formula

$$\mathbb{R}^3$$
 $\mathbb{C}^4$ 
 $\mathbb{C}^4$ 
 $\mathbb{C}^5$ 

5

10

15

in which  $R^3$ ,  $R^4$  and  $R^5$  are as defined in claim 7 and X represents a chlorine or bromine atom, with a compound of the general formula

$$P \begin{bmatrix} R^1 \\ R^2 \end{bmatrix}_3$$
 (III

in which  $R^1$  and  $R^2$  are as defined in claim 7, to produce a compound of formula I in which  $A^-$  is  $X^-$ , optionally followed by exchange of  $X^-$  for another anion  $A^-$ .

- 9. A method of combating fungus at a locus which comprises treating the locus with a compound of formula I as defined in claim 7 or with a composition as defined in any one of claims 1 to 6.
- 10. The use as a fungicide of a compound of formula I as defined in claim 7 or a composition as defined in any one of claims 1 to 6.

# INTERNATIONAL SEARCH REPORT

International Applicatio.

PCT/EP 91/00293

<del></del>				
		ECT MATTER (if several classific		
		COZEO /E 4		
Int.	C1. 5	CO7F9/54; A01N5	0//34	•
-				
II. FIELDS	SEARCHED			
		Minimum	Documentation Searched <sup>7</sup>	
Classificat	tion System		Classification Symbols	
Int.	C1. 5	C07F; A01N		
			ed other than Minimum Documentation uments are Included in the Fields Searched <sup>8</sup>	
W DOG!	ATINTS CONSIDERS	D TO BE RELEVANT 9		
			12	
Category °	Citation of Do	cument, " with indication, where a	appropriate, of the relevant passages 12	Relevant to Claim No.13
A		62313 (M.J. BROWN) whole document	24 July 1979	1-10
A		36433 (SHELL) 19 Se whole document	ptember 1984	1-10
° Snecia	categories of cited doc	numents - 10	"T" later document published after the interna	tional filling date
"A" doc con "E" earl filir "L" doc white cita "O" doc oth "P" doc	ument defining the gen isidered to be of particu- lier document but publi- ing date ument which may throw ch is cited to establish to tion or other special re- cument referring to an of er means	eral state of the art which is not clar relevance shed on or after the international or doubts on priority claim(s) or the publication date of another ason (as specified) oral disclosure, use, exhibition or to the international filing date but	or priority date and not in conflict with the cited to understand the principle or theory invention  "X" document of particular relevance; the claim cannot be considered novel or cannot be cinvolve an inventive step  "Y" document of particular relevance; the claim cannot be considered to involve an inventive document is combined with one or more or ments, such combination being obvious to in the art.  "&" document member of the same patent fam	e application but r underlying the med invention onsidered to med invention ve step when the ther such docu- a person skilled
IV. CERTIE	FICATION			
Date of the	•	he International Search PRIL 1991	Date of Mailing of this International Search 3 0. 05. 91	ch Report
International	Searching Authority		Signatuse of Authorized Officer	dar Haas
	EUROPEA	N PATENT OFFICE	Danielle	van der Haas

#### ANNEX TO THE INTERNATIONAL SEARCH REPORT ON INTERNATIONAL PATENT APPLICATION NO.

EP 9100293

SA 44689

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on

The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

14/0

14/05/91

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
US-A-4162313	24-07-79	None	
GB-A-2136433	19-09-84	None	
	-		
		•	

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82